



COMPANY

RS HydroCNC is a private enterprise, established in 1997, which specializes in CNC machining.

Located on Pomeranian district near to the sea and the „Gdańsk” Airport. The Company produces Blades, Wicket Gates, Fasteners, Special Tools, Guide Vanes, train industry components, moulds, rotary blades for gas turbines and lots of other mechanical components. The company serves mostly the Energy Market.

Over 93% of our products are sold in the European Community Market. Our development and high quality comply with the European Standard.

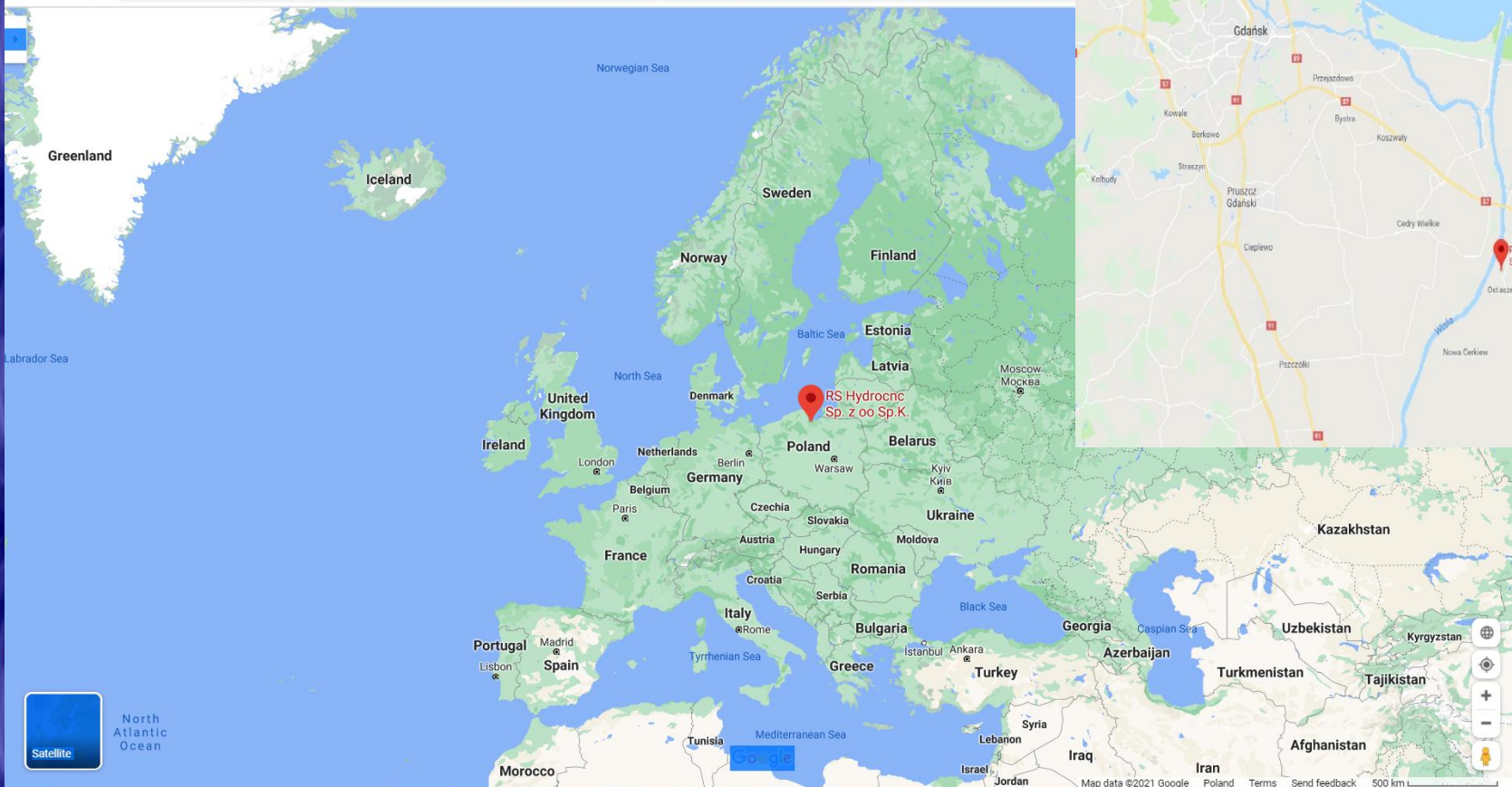
CERTIFICATE of INTEGRATED MANAGEMENT SYSTEM
ISO 9001:2015 ISO 14001: 2015 ISO 45 001 : 2018

LEADER OF ENTERPRISE 2013 in Poland.



LOCATION

RS Hydrocnc Sp. z o.o. Sp.K. - Go X
google.com/maps/place/RS+Hydrocnc+Sp.+z+o.o.+Sp.K./@55.3636096,14.6139077,4z/data=!4m5!3m4!1s0x46fd69d6bd4c4b81:0x714d7c208f6f4aca!8m



GPS coordinates: N: 54° 13' 15" E: 18° 56' 44"



QUALITY MANAGMENT



Certificate No.
NC-2439

CERTIFICATE

Issued for:



**RS HYDROCNC SPÓŁKA Z OGRANICZONĄ
ODPOWIEDZIALNOŚCIĄ SPÓŁKA KOMANDYTOWA**

**ul. Groblika 44b
82-112 Ostaszewo**

Management Systems Certification Bureau of Polski Rejestr Statków S.A., al. gen. Józefa Hallera 126, 80-416 Gdańsk certifies that the Integrated Management System including the Quality Management System, Environmental Management System and Occupational Health and Safety Management System of the above organization has been assessed and found to be in accordance with the requirements of:

**ISO 9001:2015
ISO 14001:2015
ISO 45001:2018**

Scope of certification:

METAL MACHINING

Non-applicable clauses: 8.3 Design and development of products and services

The Certificate is valid until: **27.10.2028**

Gdańsk 28.10.2025



[Signature]
Certification Division Director
Przemysław Ciolek

www.prs.pl

We are certified in

**ISO 9001:2015,
ISO 14001:2015
SO 45001:2018**



RS HYDRO CNC IN NUMBERS

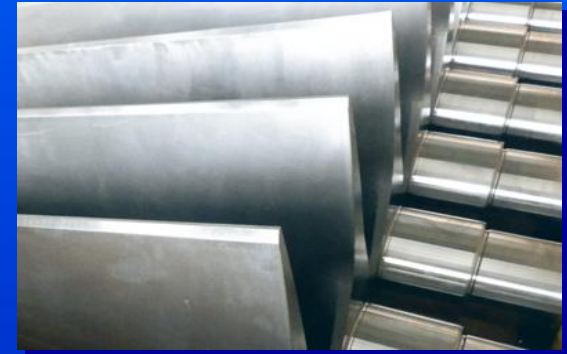
Production area including offices: **1600 m²**

Warehouse area: **300 m²**

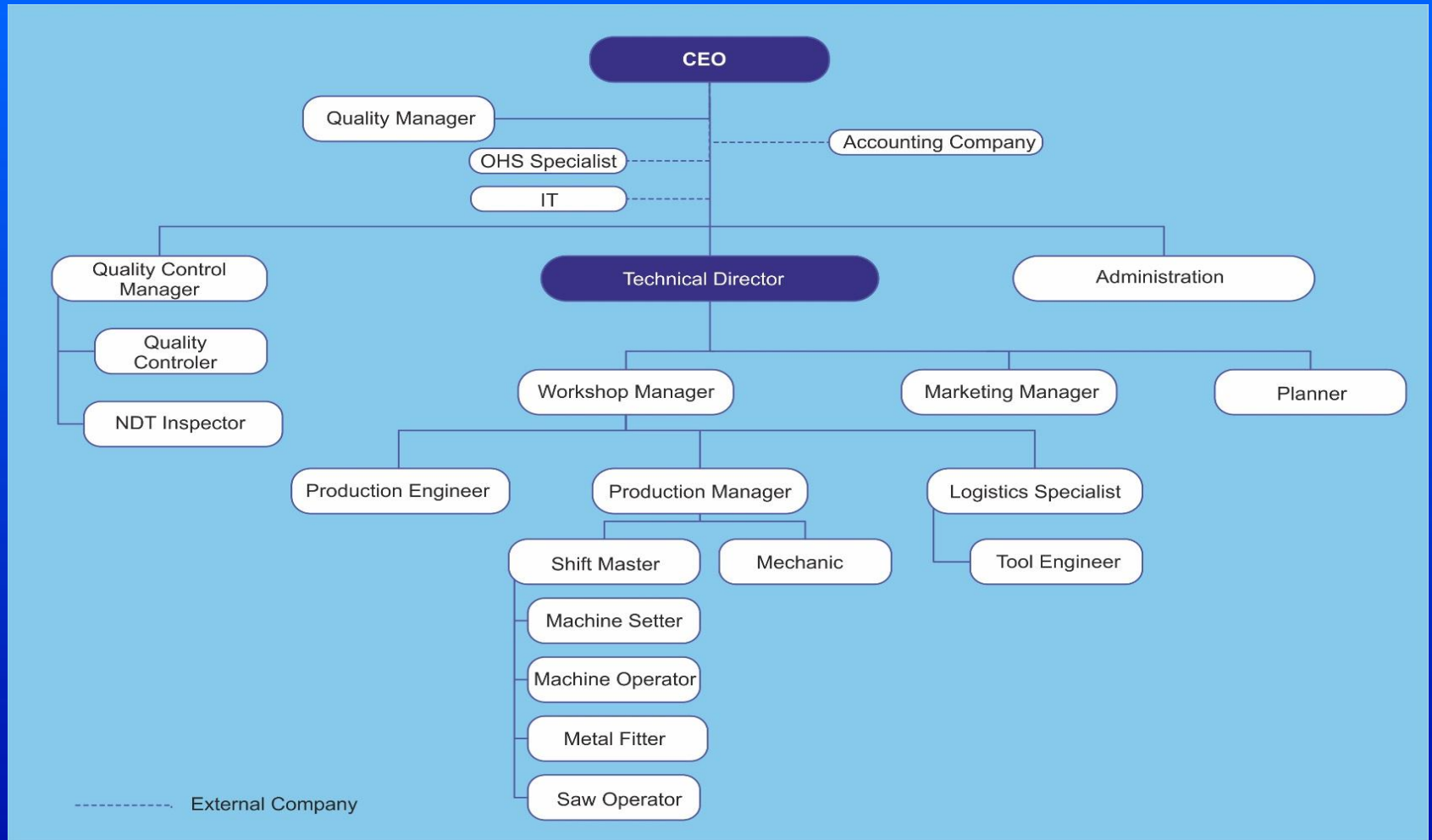
Total number of employees: **30**

Number of production employees: **25**

Number of engineering employees: **5**



ORGANIZATION CHART OF THE RS HYDROCNC



RANGE OF SERVICES

- ✓ The highest quality level of machining;
 - milling 1600 x 900 x 800 mm, weight 2 tons
 - turning $\varnothing$ 900/650 x 2 000 , weight 2 tons
 - CMM / QC 1200 x 2000 x 1000; IT5
 - measuring arm FARO 2 700,00 mm IT7
- ✓ CNC 3 - 4, 5 axes;
- ✓ NDT inspectors level 1, 2 + 3. MT,PT,VT,UT;
- ✓ Grinding and polishing services;
- ✓ Assembling;
- ✓ Repair of hydro components according to the standard of CCH-70-4;
- ✓ Painting services according to various painting systems and requirements.



MACHINES



QUALITY CONTROL

Quality control is one of the most significant part of every production process. RS Hydro CNC owns high quality equipment in order to meet rigorous demands of our customers.

Besides of numerous conventional tools RS Hydro CNC operates on two coordinate measuring machines with the profile scanning options included. Whether bigger range or remote measurement Faro Arm with laser scanning probe is at hand.

These provide world's most innovative measurement, rapid scanning speed highly accurate and repeatable, improved reliability and capability quick measurements.

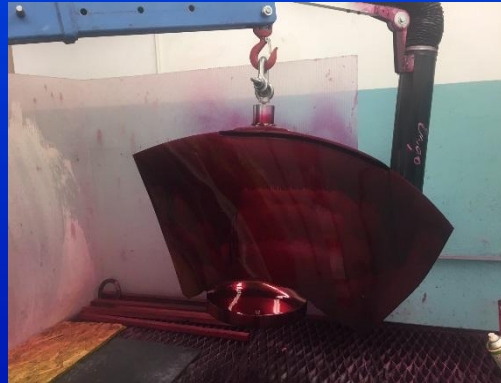
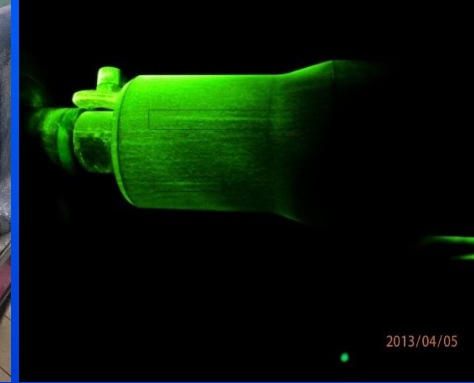
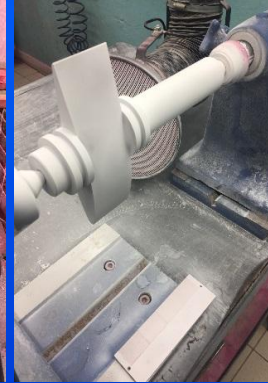


NON-DESTRUCTIVE TESTING

We have certified 2nd level NDT Inspectors for Visual (VT), Dye Penetrant (PT), Magnetic Particle (MT) and Ultrasonography (UT) methods.

When 3rd level is required supervision is carried out in co-operation.

This also includes an offers for rentgen (RT).

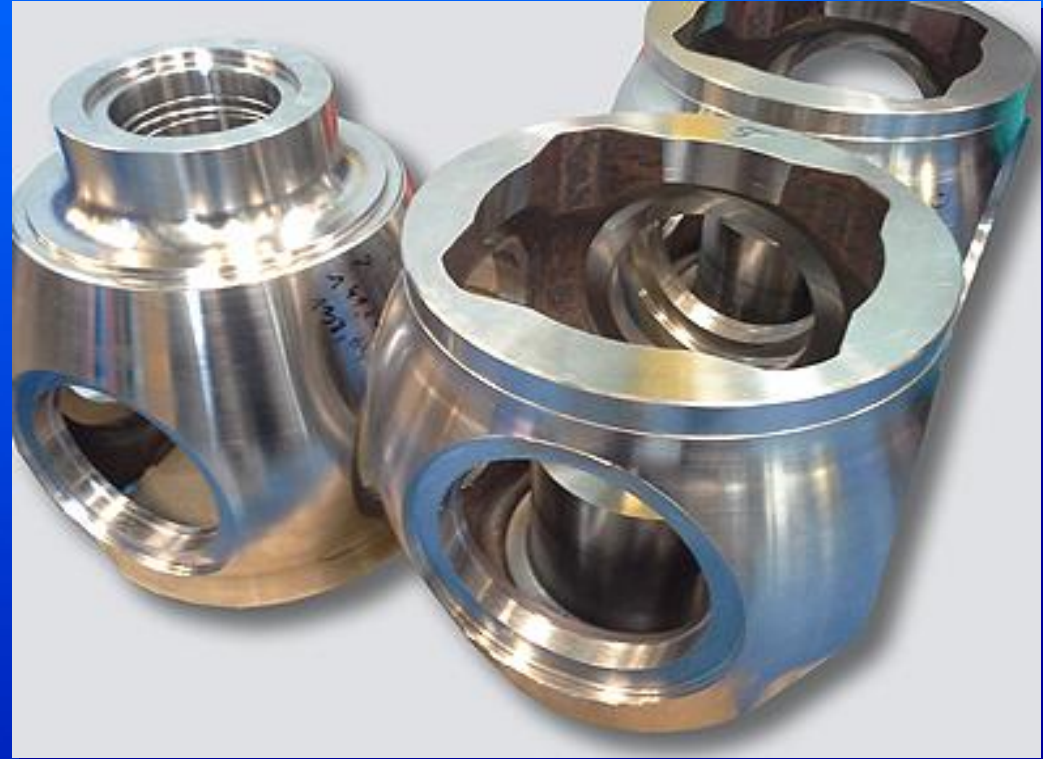


EXAMPLES OF HYDRO ENERGY PARTS WHICH WE MACHINE:



Average production of blades per year – 1200 pcs.

EXAMPLES OF HYDRO ENERGY PARTS WHICH WE MACHINE:



OTHER MECHANICAL COMPONENTS:



MAIN CUSTOMERS



SIEMENS


MAN Energy Solutions

ANDRITZ
Hydro


GLOBAL
Hydro

GILKES


DELLNER

HPP
 TURNING WATER
INTO POWER

 **RS HYDRO CNC**

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Thank you for your attention